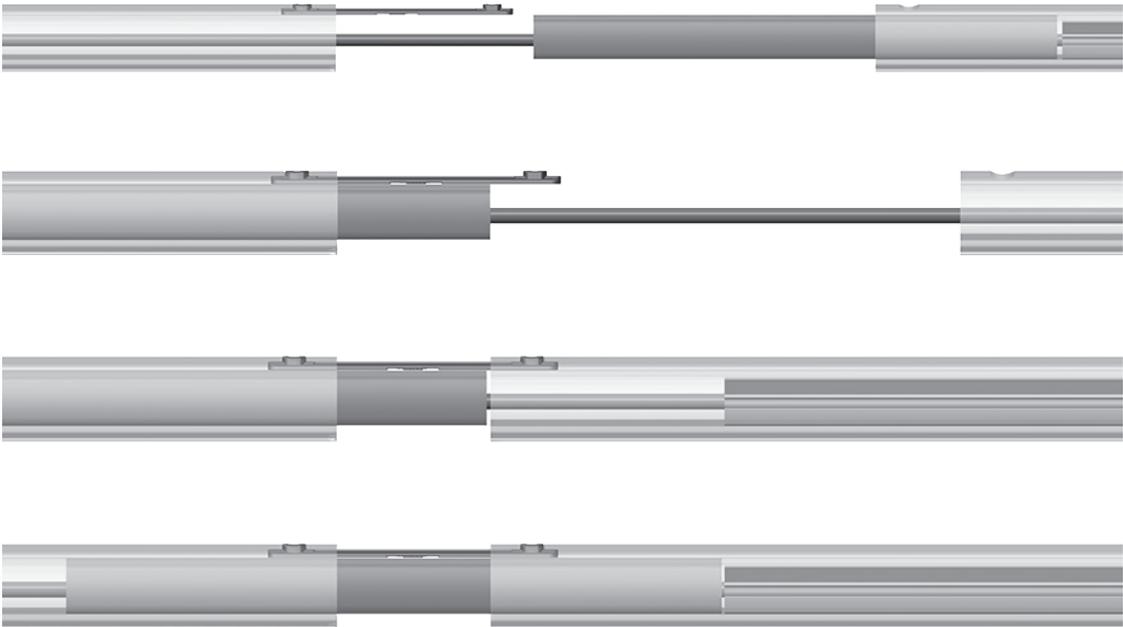


Luff assembly for rod stay Furlex 204S/304S

Replacing section 3.1 in Furlex manual, 597-132-E.

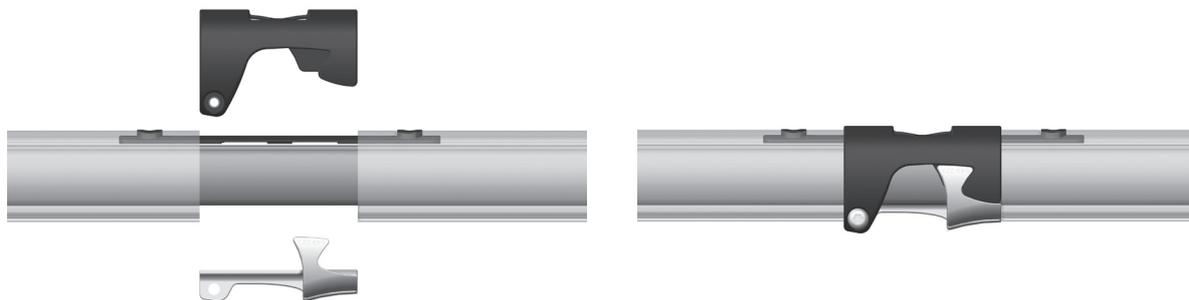
At this point the top luff section and the top distance tube should be cut to length according to table 2 in manual 597-132-E.

Luff assembly should be carried out on a clean, flat surface. Make sure there is enough space for the entire forestay length to be stretched out. Note that luff extrusions, joining sleeves and distance tubes must be fed from the top.

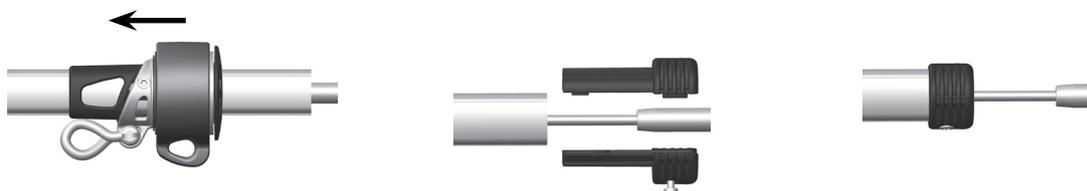
1. Stretch out the rod stay on a flat, clean surface.	
2. Start by feeding the short 1000 mm luff extrusion onto the forestay from the top. Make sure the end with two holes goes on first. Also feed the short distance tube from the top. The distance tubes are welded shut but are easily opened by hand. Note the correct orientation of the distance tube - hinge to be sideways.	
3. Add the long joining sleeve. Feed from the top.	4. Add a 2400 mm luff extrusion and a long distance tube. Make sure the distance tube is oriented correctly. Also add another short joining sleeve.
5. Fit the long connecting plate. All extrusions are connected as shown below: Make sure that the joining sleeve is centered relative to the join. 	

6. Repeat for the remaining 2400 mm luff extrusions and build the luff towards the top. Use short joining sleeves only. Finish off with the top extrusion and the top distance tube.

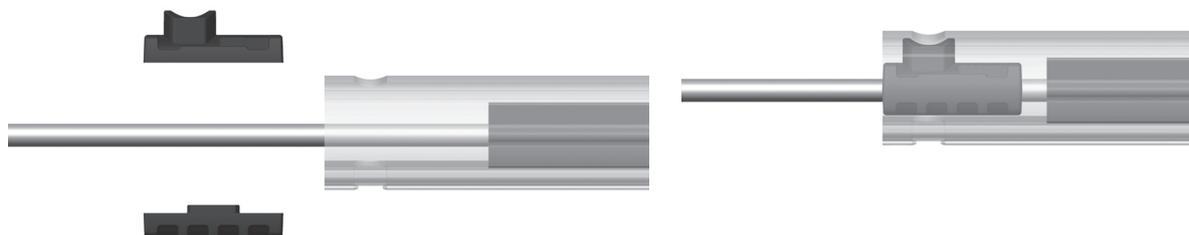
7. Snap on the sail feeder connector and put the sail feeder in position. Secure with the screw and tighten moderately.



8. Fit the halyard swivel from the top and slide it down until it stops on top of the sail feeder. Then fit the top guard and push it into the top luff extrusion until it stops. Secure it with the two pre-fitted screws. Tighten the screws until they bottom, but do not over-tighten.



9. Fit the bearing plug halves as shown. Adjust so that the hole in the forward bearing plug aligns with the forward hole in the 1000 mm luff extrusion.



10. Screw the upper eye onto the socket and secure with the small grub screw. **Use locking adhesive for a permanent fit!**



This completes the luff assembly. Next step is to fit the lower eye terminal to the stay. Go back to the Furlex manual 597-132 and continue from section 3.4.