**Mast Walker**

Kit no. 508-183-03 (with screws). Wall thickness > 4 mm (5/32")
Kit no. 508-183-04 (with rivets). Wall thickness < 5 mm (6/32")
Kit no. 508-185-03 (with screws). Wall thickness > 4 mm (5/32")
Kit no. 508-185-04 (with rivets). Wall thickness < 5 mm (6/32")

**Mounting instruction - screws**

508-183-03 (R290)
508-185-03 (R122)

Fasteners: MFT M6x16 screws are included in the kit.

Tools needed:
- Drill bit Ø5mm (for M6)
- Drill bit Ø6.5 or pen for marking
- Thread tap M6
- Torx-Key T30
- Locking adhesive (LOCTITE™ 639 or similar)

**NOTE!**
Before mounting with screws make sure that mast wall thickness is at least 4.0 mm (5/32"). If mast wall thickness is less than 4.0 mm rivets must be used instead of screws.

**Mounting:**
1. Hold the bracket in position and mark out the three holes of the base with a Ø6.5 mm (~1/4") drill bit or a pen.
2. Drill holes Ø5 mm and tap M6.*
3. Apply locking adhesive to the screws and fit the bracket firmly. Do not over tighten.

**Mounting instruction - rivets**

508-183-04 (R290)
508-185-04 (R122)

Fasteners: Rivets Ø6.4x17,8 (Seldén part no. 167-002) are included in the kit.

Tools needed:
- Drill bit Ø6.5mm (1/4")
- Pen for marking. (Drillbit can be used)
- Rivet tool.
- Drift pin

**NOTE!**
Before mounting with rivets make sure that mast wall thickness does not exceed 5.0 mm (6/32"). If mast wall thickness exceeds 5.0 mm screws must be used instead of rivets.

**Mounting:**
1. Hold the bracket in position and mark out the three holes of the base with the Ø6.5 mm (~1/4") drill bit or a pen.
2. Make sure there is sufficient space for the rivet to expand inside the mast.
3. Drill holes.*
4. Rivet the bracket to the mast.
5. Strike out the mandrel heads using a drift pin or similar.

*) **CAUTION!** Cables and halyards inside mast. To avoid damage when drilling holes, use a depth stopper on the drill bit.

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**Important** - Always use a safety harness when working aloft.

**Viktigt** - Använd alltid säkerhetssele vid arbete i masten.

**Achtung** - Benutzen Sie einen Sicherheitsgurt, wenn Sie im Mast arbeiten.

**Ricordate** - usare sempre una sicurezza quando lavorate in testa.

**Recuerda** - utiliza un arnés de seguridad siempre que trabajes subido en el mástil.

**Rappelez-vous** - utilisez toujours un harnais de sécurité lorsque vous travaillez dans la mature.

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