



### General

Before fastening:

Make sure the backing plate rests on the lower edge of the centre hole.  
Make sure there are no burrs or metal chips between the mast wall and the backing plate.

### Assembly

Before assembly, apply insulating lacquer on all surfaces that get in contact with the mast and let dry.



Fig 3.

Mast section	Art. no.	Ø A	H	A	Fastners
C156-C228 F176-F228	508-843-01	30	---	0	Pop rivet Ld870
C245-C304 F246-F305	508-844-01	39	---	0	Pop rivet Ld870
C321 F324	508-838-01	59	52	18	Screw MFT 8X25
C365 F370				19	
F406				19	

Table 1.

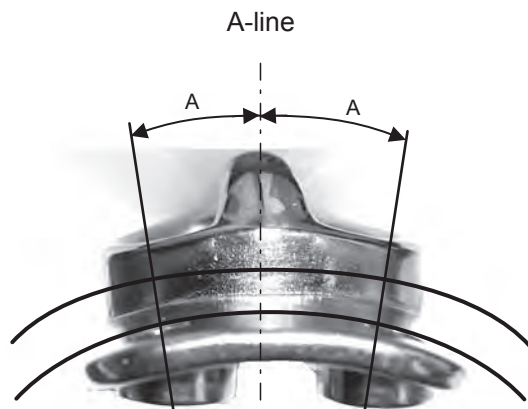


Fig 1.  
(508-838)

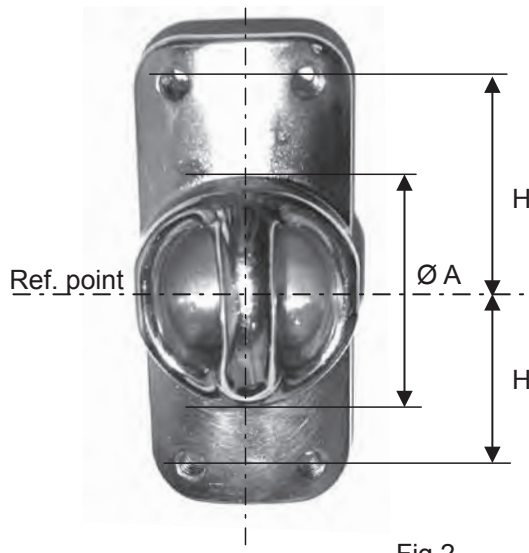


Fig 2.

### 508-843-01, 508-844-01.

1. Turn the mast with the A-line up.
2. Mark ref. point for dead end bracket height position.
3. Drill  $\text{Ø } 4,9$  mm at the mark and then use hole saw  $\text{Ø } A$ , see Fig 2, Table 2.
4. Cut the hole edges using a swivel head deburring tool or a fine file.
5. Use the Dead end bracket as a template and mark out the rivet holes. See fig 3. arrow up.
6. Drill  $\text{Ø } 4,9$  mm, enlarge to  $\text{Ø } 6,5$  mm.
7. Cut the edges for rivets on the inside of mast with a swivel head deburring tool.
8. Fit a thin rope to the Dead end bracket and push the bracket into the hole, fit rivets and punch out the mandrel heads.

### 508-838-01

1. Turn the mast with the A-line up.
2. Mark ref. point for dead end bracket height position.
3. Drill  $\text{Ø } 4,9$  mm at the mark and then use hole saw  $\text{Ø } A$ , see Fig 2, Table 1.
4. Cut the hole edges using a swivel head deburring tool or a fine file.
5. Mark for MFT M8 screws, see fig 2. and table 1.
6. Drill  $\text{Ø } 4,9$  mm, enlarge to  $\text{Ø } 9,0$  mm.
7. Countersink for M8.
8. Fit a thin rope to the Dead end bracket and push the bracket into the hole, Fasten Dead end bracket with the screws, use locking adhesive on the threads.